

タップ及びダイス細目一覧表

メートルねじ

寸法メートル	並目	細目1	細目2	細目3	吋山	特殊	山
1.0	0.25 P	0.2 P	P	P	山	山	山
1.2	0.25	"					
1.4	0.3	"					
1.7	0.35	"					
2.0	0.4	0.25					
2.3	0.4	"					
2.5	0.45	"					
2.6	0.45	0.35					
3.0	0.6 (0.5)	0.35					
3.5	0.6	"					
4.0	0.75 (0.7)	0.5					
4.5	0.75	"					
5.0	0.9 (0.8)	"					
5.5	0.9	"					
6.0	1.0	0.75	0.5		32	40	
7.0	1.0	"	"		"	"	
8.0	1.25	1.0	0.75	0.5	24	32	56
9.0	1.25	"	"	"	"	"	"
10.	1.5	1.25	1.0 (0.75)	"	20	24	36
(11.)	1.5	1.25	1.0 (0.75)	"	18	20	30
12	1.75	1.5	1.0 (1.25)	0.5	18	20	30
13	1.75	"	"	"	16	"	"
14	2.0	"	"	"	"	18	28
15	2.0	"	"	"	"	"	"
16	2.0	1.5	1.0	0.5	14	18	28
17	2.0	(1.5)	(1.0)	"	"	16	24
18	2.5	1.5	1.0	"	"	"	"
19	2.5	"	"	"	12	"	"
20	2.5	1.5	1.0	0.5	12	16	24
21	2.5	"	"	"	"	14	20
22	2.5	"	"	"	"	"	"
23	2.5	2.0	1.5	1.0	10	"	"
24	3.0	2.0	1.5	1.0	10	14	20
25	3.0	"	"	"	"	"	"
26	3.0	"	"	"	"	"	"
27	3.0	(2.0)	"	(1.0)	"	"	"
28	3.0	2.0	1.5	1.0	9	12	18
30	3.5	" (3.0)	"	"	"	"	"
32	3.5	2.0	"	"	"	"	"
33	3.5	" (3.0)	"	"	"	"	"
34	3.5	2.0	1.5	1.0	9	12	18
35	3.5	"	"	"	"	"	"
36	4.0	(3.0)	2.0	1.5	8	"	"
38	4.0	3.0	"	"	"	"	"
39	4.0	(3.0)	2.0	1.5	8	12	18
40	4.0	(")	"	"	"	"	"
42	4.5	(4.0) (3.0)	"	"	"	"	"
45	4.5	(") (3.0)	"	"	7	"	"
46	4.5	3.0	2.0	1.5	7	12	18
48	5.0	(4.0) (3.0)	"	"	"	"	"
50	5.0	(3.0)	"	"	"	"	"
52	5.0	3.0	"	"	"	"	"
55	5.0	3.0	2.0	1.5	7	12	18

ウィットウオース

呼径	並目	細目1号	細目2号	細目3号
1/16	60山	山	山	山
3/32	48			
1/8	40	56		
5/32	32	44		
3/16	24	40		
7/32	"	36		
1/4	20	26	50	
5/16	18	22	32	
3/8	16	20	24	36
7/16	14	18	20	30
1/2	12	16	"	"
9/16	"	"	18	28
5/8	11	14	18	"
11/16	"	"	16	24
3/4	10	12	"	"
13/16	"	"	"	"
7/8	9	"	14	20
15/16	"	10	"	"
1	8	"	"	"
1 1/8	7	9	12	18
1 1/4	"	"	"	"
1 3/8	6	8	"	"
1 1/2	"	"	"	"
1 5/8	5	"	"	"
1 3/4	"	7	"	"
1 7/8	4 1/2	"	"	"
2	"	"	"	"

◎ () によるピッチサイズは
ISO 導入によるピッチサイズ。